





### Review

Evolve the way you clean your equipment with the enhanced Xcel 6. Designed with advanced operating principles, the Xcel 6 maintains a smooth cleaning performance while enhancing dosing disc operation. With a small footprint and a stainless steel frame, the Xcel 6 is designed to provide a reliable cleaning solution with minimal air requirements.

- Stainless steel body
- Insulated hopper
- Allen Bradley safety relay
- Easy-adjusting dosing system

The Xcel 6 supports short blasting sequences with low dry ice consumption. Due to its compact size and gentle cleaning capabilities, the Xcel 6 is an excellent cleaning solution for delicate equipment components.

#### IceTech Dry Ice Blasting:

- Multifunctional
- Environmentally responsible
- Non-abrasive
- Non-toxic
- Non-conductive
- Completely dry
- Void of secondary waste
- Cleans equipment online
- Cleans equipment at operating temperature
- Less power consumption
- Lowest cost of ownership on the market

# What makes the Evolution Line different?

The Evolution Line provides the perfect universal dry ice blasting experience. The insulated lid and hopper helps eliminate clumping of the dry ice and provides trouble-free blasting. The stainless steel frame provides a high strength, scratch-resistant machine designed to keep up with the toughest conditions, while still suitable for lighter applications like those found in the food and pharmaceutical industries.

TECHNICAL DATA:	Xcel 6		
<b>Dimensions mm/inch:</b> Length: Width: Height Incl. handle:	480 / 18.8 520 / 20.4 930 / 36.6		
<b>Weight:</b> kg:/lbs:	54 / 120		
<b>Dry Ice Capacity:</b> kg: / .lbs	6 / 13		
<b>Dry Ice Consumption:</b> kg/hr: Ibs/min:	15 - 40 0.6 - 1.46		
<b>Supply Pressure:</b> bar: psi:	min 5 - max 10 min 72 - max 145		
<b>Blasting Pressure:</b> bar: psi:	min 2 - max 10 min 29 - max 145		
<i>Air Consumption:</i> Nm3/min: cfm: (depending on nozzle combination)	0.7 - 3.7 29 - 131		
Compressed Air Connection:	¾" claw coupling		
Air Quality:	According to ISO 8573-1 Class 3 for environment temperature below + 5°C / 41°F		
Power Consumption:	500 W. 100V - 240V AC 50/60 Hz + PE (GND)		
Blasting Hose:	½" Single Hose System		
Noise:	Noise level up to 120 dB(A) Depending on blasting pressure, nozzle combination and material surface		





# A Winning Combination

The Xcel 6 comes with a 5m/16ft synthetic rubber blasting hose, 10m/32ft air supply hose and a gun with nozzle.

IceGun Evolution Line	The IceTech blasting gun is designed to combine with a broad range of nozzles and accessories.	Includes: IceGun / no Light 511773	
Blasting hose ½"	The HD blasting hose is made of an abrasion resistant, conductive natural and synthetic rubber.	Includes: 5m / 16ft 504711	
Air Supply Hose ⅔″	Abrasion-resistant and long lasting compressed air hose.	Includes: 10 meters / 32 ft 90199; US: 90194	



### Advanced Options

For a variety of cleaning options, utilize our wide range of nozzles. From standard round nozzles to those with extension bends, we have the perfect solution for your application. With the IT3 box of nozzles and endless blasting and air hose combinations, you can conquer any cleaning challenge.

### Xcel 6

Blasting Hose ½" HD Dimensions (m/ft) 1.5 / 4.9, Item no.: 405710 5 / 16, Item no.: 505711 7.5 / 24, Item no.: 504712

### Xcel 6

Air Supply Hose ¾" Dimensions (m/ft) 10 / 32, Item no.: 90199; US: 90194 Air Supply Hoses

**Blasting Hoses** 



Includes the most commonly used types of nozzles, delivered in a flight case. Different nozzles for different applications. Dimensions (mm/inch) - Length: 460 / 18.110 Width: 350 / 13.779 Weight (g/lbs): 3500 / 7.716 Item no.: 90390 Low Flow IT3 Box of Nozzles





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Expand your blasting coverage with our advanced selection of high performance nozzles. These options allow you to obtain the perfect blasting coverage and are also available in plastic. You can choose between round, flat or cone nozzles in various sizes.

Flat Nozzle, 20 mm, complete Incl. Nozzle insert, Ø 7-16 (Cleaning width approx. 20 mm)	Dimensions (mm/inch) Length: 305 / 12 Width: 40 / 1.57 Weight: g: 500 / Ibs: 1.102	ltem no.: 502714	
Flat Nozzle, 50 mm, complete Incl. Nozzle insert, Ø 7-16 (Cleaning width approx. 50 mm)	Dimensions (mm/inch) Length: 310 / 12.2 Width: 56 / 2.2 Weight: g: 340 / Ibs: 0.749	ltem no.: 502671	
Special nozzle, Ø 7 mm, with POM protection	Dimensions (mm/inch) Length: 160 / 6.30 Width: Ø7 Weight: g: 100 / Ibs: 0.22	ltem no.: 503045	

powered by Cold Jet.			— Extensic
IceTech Extension Bends and Pipe also available.	es provide additional cleaning options for	tough to reach place	es. Insulated options are
Extension Bend 45° Incl. adapter no. 91003 and check nut no. 91009	Dimensions (mm/inch) Length: 310 / 12.2 Width: Ø14 Weight: g: 140 / Ibs: 0.308	ltem no.: 91204S	0
Extension Bend 90° Incl. adapter no. 91003 and check nut no. 91009	Dimensions (mm/inch) Length: 310 / 12.2 Width: Ø14 Weight: g: 160 / Ibs: 0.351	ltem no.: 91203S	0
Extension Pipes Adapter (Accessory) Item no.: 91003	Dimensions (mm/inch) Length: 250 / 9.84 Width: Ø14 Weight: g: 120 / Ibs: 0.26	ltem no.: 91224	D D
Extension Pipes 91222 Adapter (Accessory) Item no.: 91003	Dimensions (mm/inch) Length: 500 / 19.6 Width: Ø14 Weight: g: 220 / Ibs: 0.48	ltem no.: 91222	



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